



Installation Instructions

**Part# 82-1187 Off Road Y-Pipe, 03-06 Dodge RAM.
Use with #70-2211, 72C2211**

Before beginning installation, read and make sure you understand all instructions, and have necessary equipment at hand.

WARNING: Before working on the vehicle, make sure that it is well supported by jack stands or ramps of sufficient load capacity for the weight of the vehicle. NEVER work on any vehicle which is supported only by its service jack.

This Y-pipe may not fit headers from another manufacturer

1. Disconnect battery. Raise vehicle on lift (preferred), or on jack stands or ramps.
2. Assemble drivers side of Y-Pipe. Part 1A (part#211871A), and Part 1B (part#211871B).
3. Slide this assembly partway onto outlet of drivers side header. Slide passenger side section of Y-pipe, Part 2(part#211872) onto passenger side header and into passenger side section of Y-pipe.
4. Install a 3" U-clamp at each of these junctions, but do not tighten yet.
5. Install extension pipe (part#211873) onto outlet of Y-pipe. Install a 3" U-clamp at this joint, but do not tighten yet.
6. If original muffler is to be used in this application, remove original intermediate pipe from muffler and install muffler onto outlet of extension pipe, and into original rubber hanger. Install remainder of exhaust system as it was originally.
7. When you are satisfied that all components are properly aligned, begin tightening clamps, starting from the front and checking alignment frequently.

Remove vehicle from stands, reconnect battery. Start engine and check for exhaust leaks and rattles. Listen or watch for clearance issues. Test drive.

It is recommended that all exhaust system clamps be re-torqued after the first hot-cold cycle, and periodically thereafter.

Due to the lubricants used in the mandrel bending process, some smoke may be seen on initial startup. This is normal and not harmful. It will disappear as the lubricant burns off.