



# Installation Instructions

#70-1312 #72C1312 92-95 Ram & Dakota V8, Shorty Header  
#70-1315 #72C1315 96-03 Ram, 96 Dakota 5.2L, 5.9L, Shorty Header

**CAUTION: READ ALL INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION**

1. Disconnect the vehicle's battery. Raise the vehicle and support it firmly on jack stands or ramps.

**WARNING:** NEVER GO UNDER A VEHICLE SUPPORTED ONLY BY ITS SERVICE JACK.

3. Remove the four bolts and two nuts mounting the manifold to the head. (Save fasteners for reinstallation)

4. Remove factory manifold.

5. Ensure that the cylinder head is clean and free of any grease, rust, or gasket material.

6. Using the two factory nuts and washers and the header bolts supplied, install the drivers side gasket and header and torque to factory specifications.

7. Remove the bolts holding the EGR tube (if equipped) to the exhaust manifold. Loosen the tube at the EGR valve.  
*Do not remove tube.*

8. Remove the four bolts and two nuts mounting the manifold to the head. (Save the fasteners for reinstallation)

9. Remove factory manifold.

10. Ensure that the cylinder head is clean and free of any grease, rust, or gasket material.

11. Using the two factory nuts and washers and the header bolts supplied, install the passengers' side gasket and header and torque to factory specifications.

12. Apply silicon to the base of the EGR tube and reinstall the EGR tube (if equipped) to the header using supplied hardware.

13. Reinstall the factory Y -pipe to the headers, using the supplied hardware.

**NOTE:** Some 92-95 vehicles may require a flare reduction donut for the exhaust pipe.

14. Check for adequate clearances, and ensure that all cables, hoses, and wires are not touching any of the exhaust pipes.

15. Start engine and check for leaks. Let engine cool down and re-torque all fasteners to factory specifications.

## **Header Kit Contents**

1-Drivers side header

1-Passenger side header

2-Header gasket

8-5/16"x1" Header bolts

4-3/8"-1 x 2-1/2" Cap screws

4-3/8"-16 Lock nuts

4-3/8" Flat washers

2-1/4" -20x1-1/4" Cap Screws

2-1/4" Locknuts

2-Sealing Domes (70-1312 only)