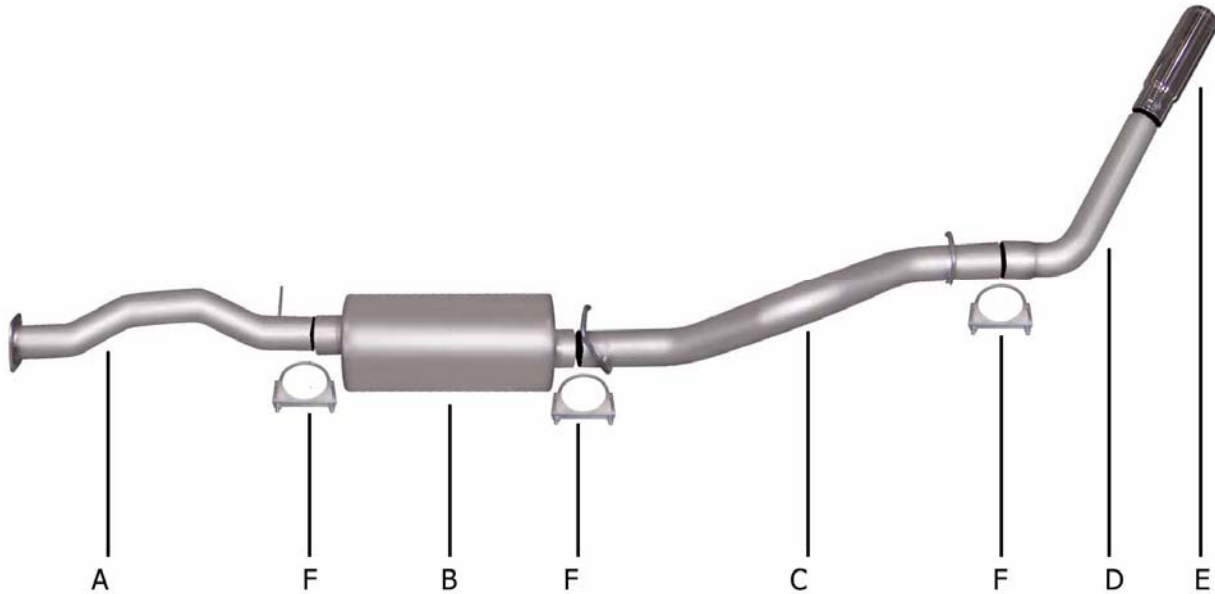




**INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
96-99 CHEVY TRUCK 4.3L, 5.0L 2/4WD
EXTENDED CAB, SHORT BED
PART # 315513**



ITEM	PART #	QUANTITY	DESCRIPTION
A	30041F	1	3" HEADPIPE WITH FLANGE #GP-305
B	788824	1	SUPERFLOW MUFFLER
C	50030R-5	1	3" OVERAXLE TAILPIPE
D	50032R-4	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	FLANGE GASKET

Thank you for purchasing a GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0306

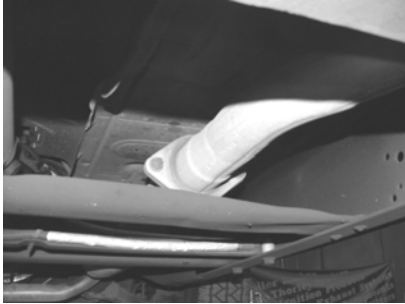
EXHAUST INSTALLATION #315513

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST- UNBOLT IT FROM THE TWO-BOLT FLANGE LOCATED BEHIND THE STOCK CATALYTIC CONVERTER.

YOU WILL REUSE YOUR STOCK FLANGE

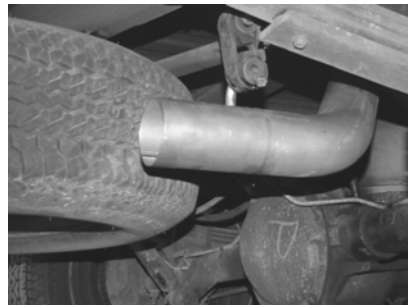
BOLTS. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



SLIDE OVERAXLE TAILPIPE #C INTO MUFFLER AT LEAST 1"- 2". THE TAILPIPE END THAT GOES INTO THE OUTLET OF THE MUFFLER HAS THE LONGEST WELDED HANGER. SLIDE WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP #F TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE #A ONTO STOCK FLANGE RE-USING FACTORY BOLTS AND GASKET # G. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



INSTALL TURNOUT # D PIPE ONTO TAILPIPE. ROTATE PIPE TILL IT IS LEVEL. USE CLAMP #F TO SECURE PIPE. DO NOT TIGHTEN.



SLIDE MUFFLER # B ONTO HEADPIPE AT LEAST 1"- 2" WITH INLET TOWARDS THE MOTOR. OUTLET SHOULD BE AT 9 O'CLOCK POSITION. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS. USE A JACKSTAND TO SUPPORT THE MUFFLER.



INSTALL STAINLESS TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. TIGHTEN ALL NUTS, BOLTS &

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC

Tech Information

6/19/00

CUSTOMER STATED THAT HIS TAIL PIPE #50030R-5 DID NOT HAVE ANY HANGERS WELDED ON THE PIPE. CUSTOMER RECEIVED A 50030R-7.5 WHICH HAS NO HANGERS ON IT. CHECKED THE 50030R-5 AND PARTS ARE ALL O.K. WILL SEND THE CUSTOMER A NEW PIPE NO CHARGE 3-DAY AIR. SHAWN